

## Retroreflective sensor

### MLV12-54-LAS-300/76b/110/124



- Series of sensors in a widely used standard housing
- Visible red light, pulsed LASER light
- Precision: high degree of repeatability thanks to small light spot
- Reliable detection of minimum target sizes > 0.3 mm
- Resistant against noise: reliable operation under all conditions
- High level of stability thanks to the metal housing frame

Laser retroreflective sensor for the detection of small parts, small design, polarization filter, 450 mm detection range, laser red light, light/dark on, push-pull output, test input, M12 plug



## Safety Information

### Laser Class 1 Information

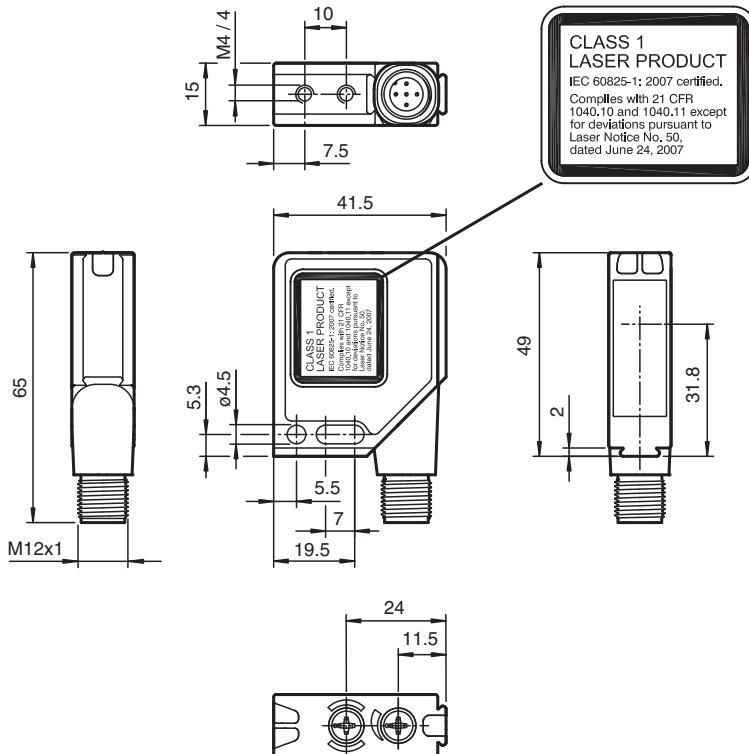
The irradiation can lead to irritation especially in a dark environment. Do not point at people!  
Maintenance and repairs should only be carried out by authorized service personnel!

Attach the device so that the warning is clearly visible and readable.

The warning accompanies the device and should be attached in immediate proximity to the device.

Caution – Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

## Dimensions



## Technical Data

### General specifications

Release date: 2022-02-07 Date of issue: 2022-02-07 Filename: 128105\_eng.pdf

Effective detection range	100 ... 450 mm
Reflector distance	0.02 ... 4 m
Threshold detection range	5.6 m
Reference target	MH82 reflector
Light source	laser diode
Light type	modulated visible red light
Polarization filter	yes
Laser nominal ratings	
Note	LASER LIGHT , DO NOT STARE INTO BEAM
Laser class	1
Wave length	650 nm
Beam divergence	2 mrad
Pulse length	1.8 $\mu$ s
Repetition rate	17.86 kHz
max. pulse energy	1.1 nJ
Target size	> 0.3 mm
Diameter of the light spot	approx. 0.5 mm at detection range 150 mm up to 400 mm
Opening angle	0.1 °
Ambient light limit	
Continuous light	50000 Lux
Modulated light	5000 Lux

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Pepperl+Fuchs Group  
www.pepperl-fuchs.com

USA: +1 330 486 0001  
fa-info@us.pepperl-fuchs.com

Germany: +49 621 776 1111  
fa-info@de.pepperl-fuchs.com

Singapore: +65 6779 9091  
fa-info@sg.pepperl-fuchs.com

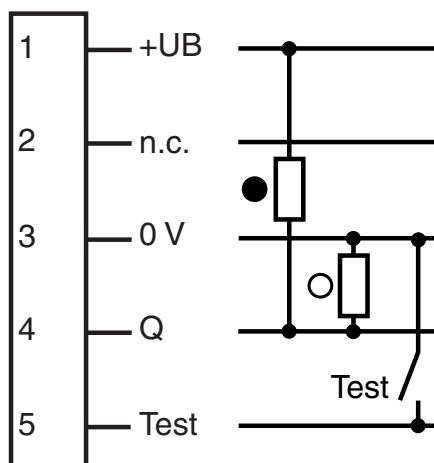
 PEPPERL+FUCHS

## Technical Data

Functional safety related parameters		
MTTF <sub>d</sub>		930 a
Mission Time (T <sub>M</sub> )		10 a
Diagnostic Coverage (DC)		0 %
Indicators/operating means		
Operation indicator		LED green, flashes in case of short-circuit
Function indicator		2 LEDs yellow, light up when light beam is free, flash when falling short of the stability control, off when light beam is interrupted
Control elements		rotary switch for light/dark, sensitivity adjuster
Electrical specifications		
Operating voltage	U <sub>B</sub>	10 ... 30 V DC
Ripple		max. 10 %
No-load supply current	I <sub>0</sub>	max. 40 mA
Input		
Test input		emitter deactivation at 0 V
Output		
Switching type		light/dark on switchable
Signal output		1 push-pull (4 in 1) output, short-circuit protected, reverse polarity protected
Switching voltage		max. 30 V DC
Switching current		max. 0.1 A
Voltage drop	U <sub>d</sub>	≤ 2.5 V DC
Switching frequency	f	2500 Hz
Response time		0.2 ms
Conformity		
Product standard		EN 60947-5-2
Laser safety		IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007
Compliance with standards and directives		
Standard conformity		
Shock and impact resistance		IEC / EN 60068. half-sine, 40 g in each X, Y and Z directions
Vibration resistance		IEC / EN 60068-2-6. Sinus. 10 -150 Hz, 5 g in each X, Y and Z directions
Laser class		IEC 60825-1:2007 Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007
Approvals and certificates		
EAC conformity		TR CU 020/2011
Protection class		II, rated voltage ≤ 300 V AC with pollution degree 1-2 according to IEC 60664-1
UL approval		cULus Listed, Type 1 enclosure
CCC approval		CCC approval / marking not required for products rated ≤36 V
Ambient conditions		
Ambient temperature		-10 ... 50 °C (14 ... 122 °F)
Storage temperature		-20 ... 65 °C (-4 ... 149 °F)
Mechanical specifications		
Housing width		41.5 mm
Housing height		49 mm
Housing depth		15 mm
Degree of protection		IP67
Connection		Metal connector, M12, 5-pin, 90° rotatable
Material		
Housing		Frame: nickel plated, die cast zinc, Laterals: glass-fiber reinforced plastic PC
Optical face		Plastic pane
Mass		60 g

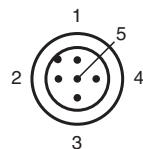
## Connection Assignment

...76b/110



○ = Light on  
 ● = Dark on

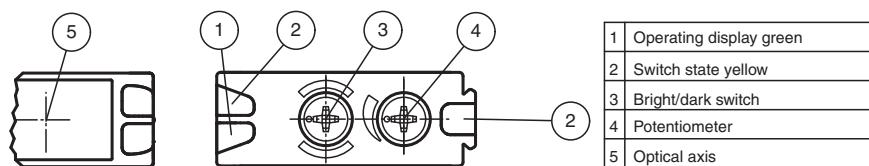
## Connection Assignment



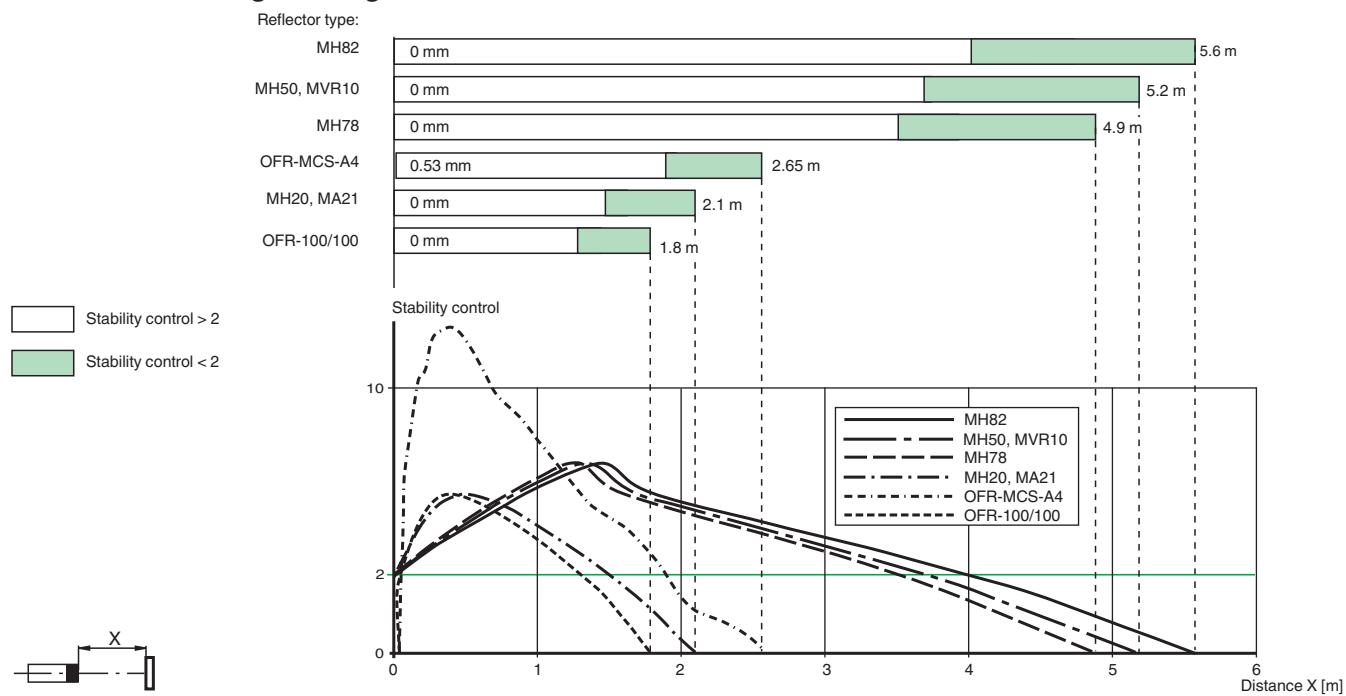
Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
2	WH	(white)
3	BU	(blue)
4	BK	(black)
5	GY	(gray)

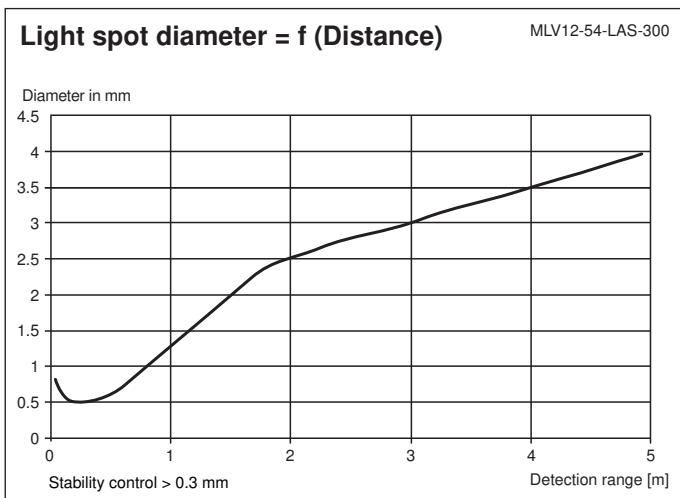
## Assembly



## Relative received light strength



## Characteristic Curve



## System Description

### System Description

The retro-reflective sensor contains both an emitter and a receiver in a single housing. A reflector reflects the light from emitter back to the receiver. If an object interrupts the light beam, the switching function is initiated.

## Installation

### Mounting

The sensors can be secured directly using thru-holes or using a mounting bracket or mounting clamp. Mounting brackets and clamping elements are available as accessories.

Ensure that the background is level to prevent the housing from becoming distorted when the fittings are tightened.

Secure the nut and screw with spring disks to prevent the sensor from becoming misaligned.

## Commissioning

### Aligning the sensor:

Apply the operating voltage to the sensor. The operating indicator lights up green. Mount a suitable reflector opposite the light barrier. Roughly align the sensor (without an object) with the reflector. Next, adjust the sensor to the reflector by swiveling the sensor horizontally and vertically so that the yellow signal indicator lights up continuously. In the event of misalignment, the yellow signal indicator flashes.

**Commissioning**

**Checking object detection:** Follow the steps below to check that the sensor detects objects as required.

Position the object in the beam path of the sensor.

When the object is detected, the yellow signal indicator goes out. If the yellow signal indicator remains lit, reduce the sensitivity of the potentiometer until the yellow signal indicator goes out.

When the object disappears from the beam path of the sensor, the yellow signal indicator lights up again continuously.

## Maintenance

**Maintenance**

**Cleaning:** If the transmission reception deteriorates, e.g., due to dirt, the yellow signal indicator on the receiver flashes. Clean the optical interfaces of the sensor (e.g., lenses) at regular intervals.

**Maintenance:** Check the mounting fittings and the electrical connections regularly.

## Accessories

	<b>OMH-MLV12-HWG</b>	Mounting bracket for series MLV12 sensors
	<b>OMH-MLV12-HWK</b>	Mounting bracket for series MLV12 sensors
	<b>OMH-K01</b>	dove tail mounting clamp
	<b>OMH-K02</b>	dove tail mounting clamp
	<b>OMH-K03</b>	dove tail mounting clamp
	<b>OMH-01</b>	Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm
	<b>OMH-06</b>	Mounting aid for round steel ø 12 mm or sheet 1.5 mm ... 3 mm
	<b>REF-MH82</b>	Reflector with Micro-structure, rectangular 82 mm x 60 mm, mounting holes
	<b>REF-MH78</b>	Reflector with Micro-structure, hexagonal 78 mm x 61 mm, mounting holes
	<b>REF-MH20</b>	Reflector with Micro-structure, rectangular 32 mm x 20 mm, mounting holes
	<b>REF-MA21</b>	Reflector with Micro-structure, round ø 21 mm, self-adhesive
	<b>OFR-MCS-A4</b>	Reflective tape A4 (297 mm x 210 mm)
	<b>OFR-MCS-400/18</b>	Reflective tape, cut to size